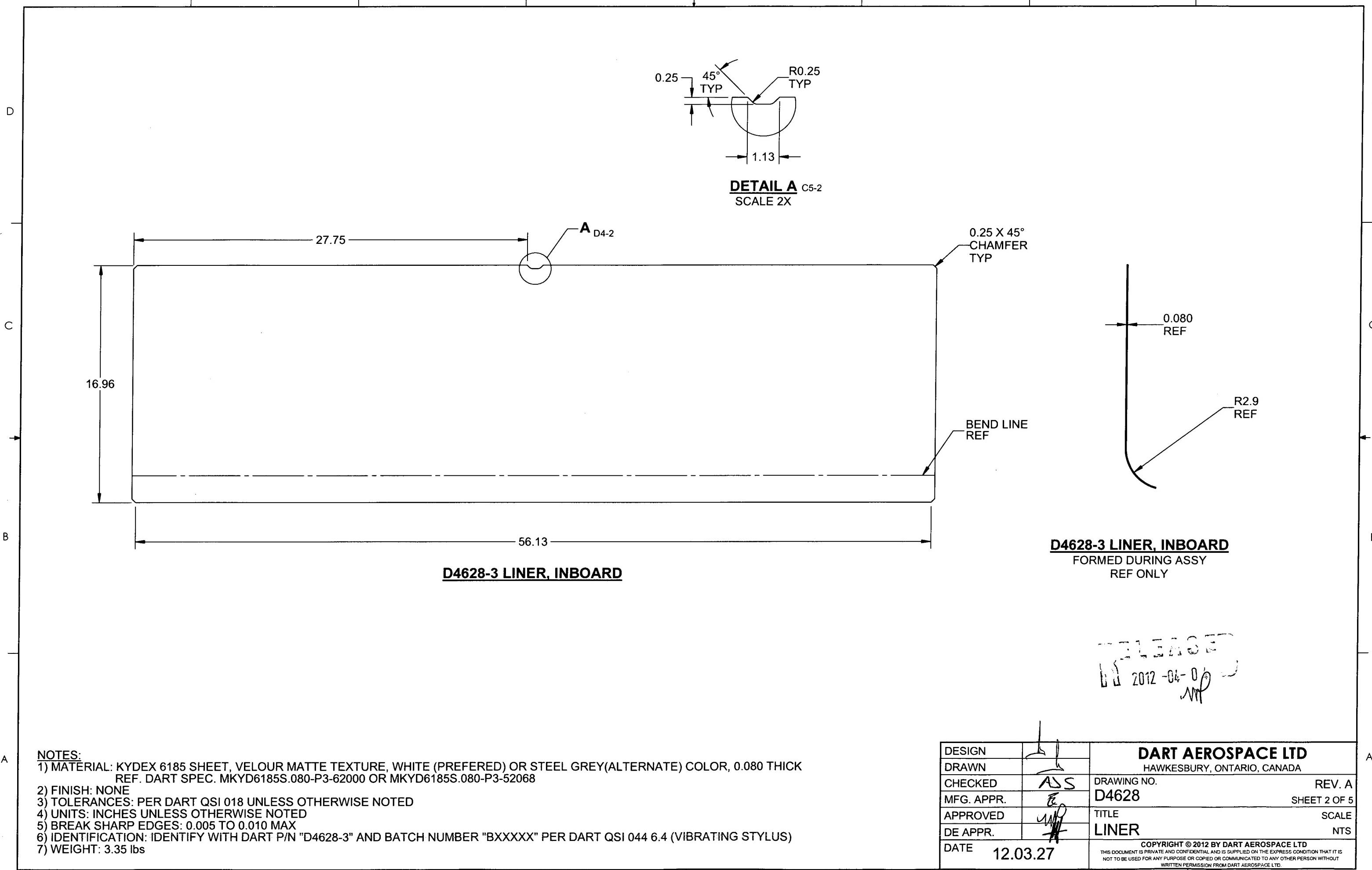


8 7 6 5 4 3 2 1

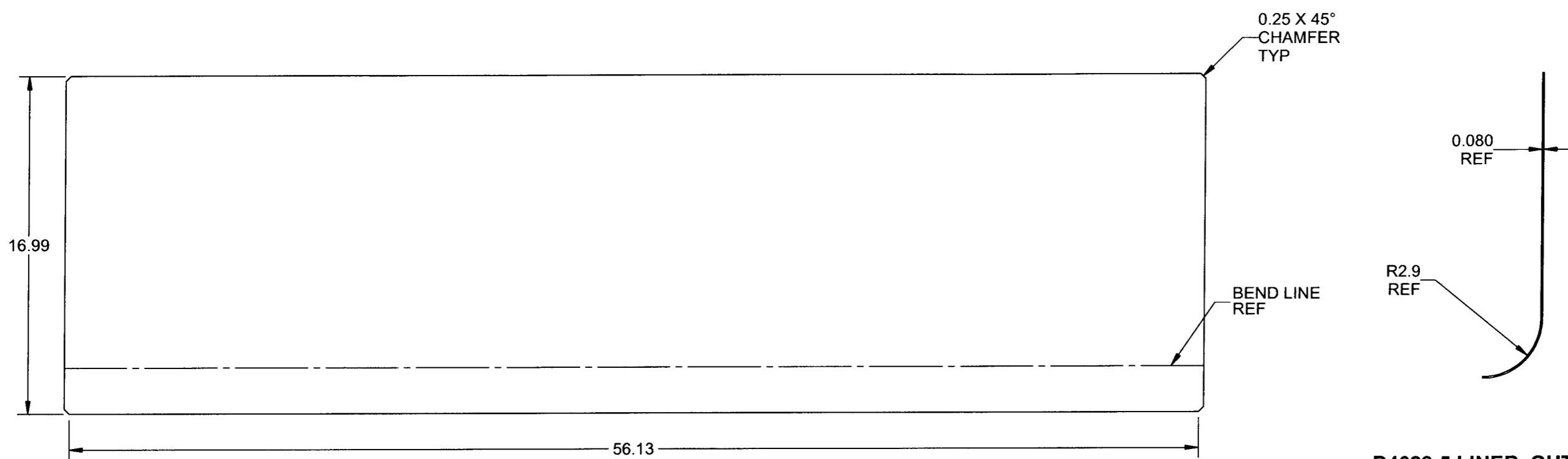


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D4628-5 LINER, OUTBOARD

D4628-5 LINER, OUTBOARD

FORMED DURING ASSY
REF ONLY

RELEASED
2012-04-04
MP

B

C

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B

NOTES:

- 1) MATERIAL: KYDEX 6185 SHEET, VELOUR MATTE TEXTURE, WHITE (PREFERRED) OR STEEL GREY(ALTERNATE) COLOR, 0.080 THICK
REF. DART SPEC. MKYD6185S.080-P3-62000 OR MKYD6185S.080-P3-52068
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4628-5" AND BATCH NUMBER "BXXXXX" PER DART QSI 044 6.4 (VIBRATING STYLUS)
- 7) WEIGHT: 3.35 lbs

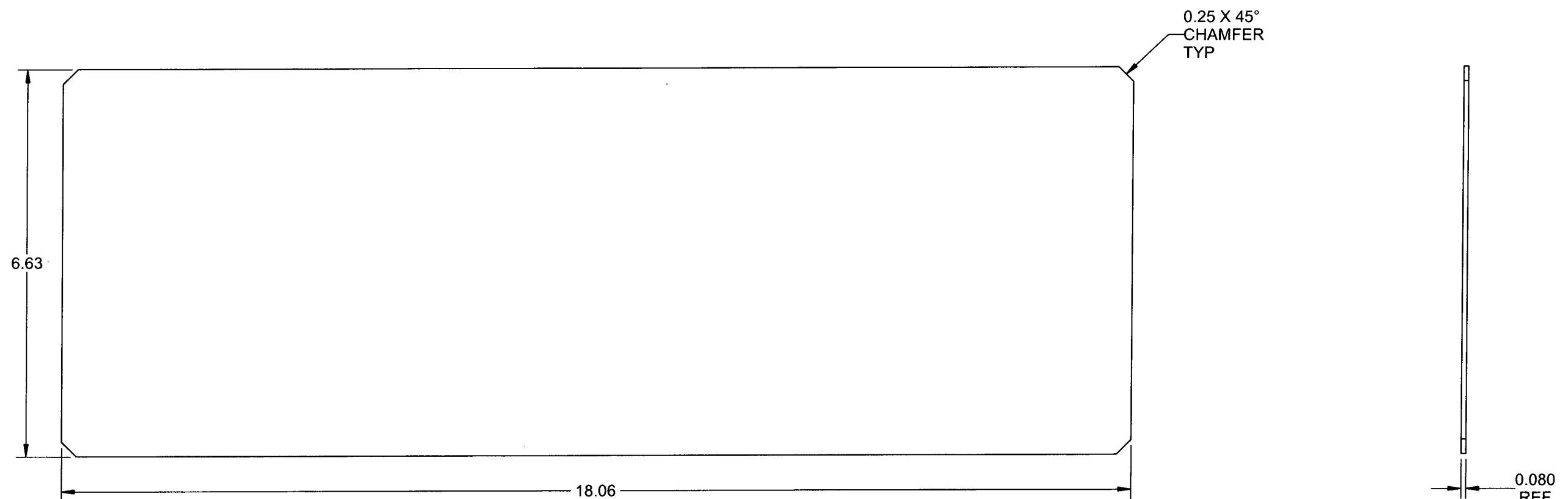
DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO.
MFG. APPR.		REV. A
APPROVED		D4628
DE APPR.		SHEET 3 OF 5
DATE	12.03.27	TITLE
		SCALE
		NTS
		LINER
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D4628-7 LINER, LID

RELEASED
2012-04-04
MM

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NOTES:

- 1) MATERIAL: KYDEX 6185 SHEET, VELOUR MATTE TEXTURE, WHITE (PREFERRED) OR STEEL GREY(ALTERNATE) COLOR, 0.080 THICK
REF. DART SPEC. MKYD6185S.080-P3-62000 OR MKYD6185S.080-P3-52068
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4628-7" AND BATCH NUMBER "BXXXXXX" PER DART QSI 044 6.4 (VIBRATING STYLUS)
- 7) WEIGHT: 0.42 lbs

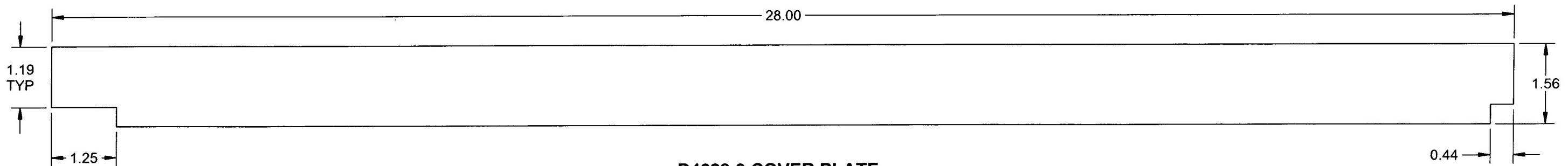
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>ASS</i>	DRAWING NO.
MFG. APPR.	<i>E</i>	REV. A
APPROVED	<i>AM</i>	D4628
DE APPR.	<i>[Signature]</i>	SHEET 4 OF 5
DATE	12.03.27	SCALE
		NTS
		LINER
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D4628-9 COVER PLATE

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NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ANNEALED 2B FINISH 0.050 (18 GAUGE) SHEET
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.62 lbs

DESIGN		DART AEROSPACE LTD
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CHECKED	ADS	DRAWING NO.
MFG. APPR.	CE	REV. A
APPROVED	TMM	D4628
DE APPR.		SHEET 5 OF 5
DATE	12.03.27	TITLE
		SCALE
		NTS
		LINER
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